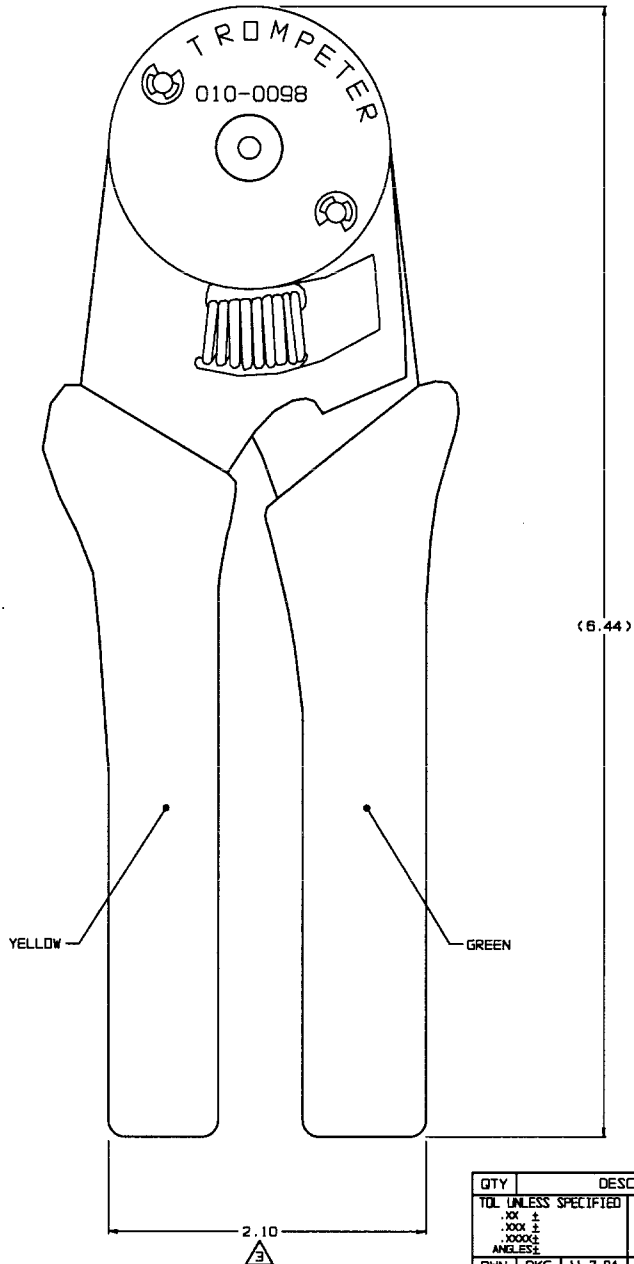


# RED INDICATES ORIGINAL

DWG SIZE B	DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS, INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR PROCUREMENT OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION.			REVISIONS		010-0107	SH 1
				REV	ED	OWN	APPROVED
		A		PRODUCTION RELEASE	DKC		

## INSTRUCTIONS

1. WITH FACE PLATE/LOCATOR FACING USER AND HANDLES POINTING DOWN, REMOVE THE RIGHT HAND YELLOW GRIP AND REPLACE WITH THE GREEN GRIP, SUPPLIED.
2. ON SIDE WITHOUT MARKINGS (IE: CONTACT ACCESS SIDE), REMOVE TWO (2) "E" CLIPS FROM RETAINING POSTS.
3. KEEPING THE POSTS IN PLACE, REMOVE THE FACE PLATE AND REPLACE WITH NEW FACE PLATE, SUPPLIED
4. PULL OUT ONE (1) RETAINING POST (FROM MARKED-FACE PLATE SIDE) AND RE-INSTALL (FROM UNMARKED-FACE PLATE SIDE). REPEAT PROCESS WITH THE SECOND RETAINING POST.
5. USING PLIERS, REMOVE THE THREADED CAP (NOTE: THIS WAS INSTALLED USING LOCTITE GRADE 242). REMOVE AND DISCARD THE EXISTING LOCATOR AND/OR SPRING.
6. REMOVE THE MARKED FACE PLATE AND REPLACE WITH THE NEW FACE PLATE, SUPPLIED
7. REPLACE THE TWO "E" CLIPS ON THE RETAINING POSTS.
8. REPLACE THE LOCATOR, WITH THE NEW LOCATOR, SUPPLIED.
9. APPLY LOCTITE 242 TO THREADS THAT CAP WILL SCREW ONTO.
10. REPLACE CAP; TORQUE TO 5-10 IN-LBS



5. KIT TO CONVERT TOOL P/N 010-0080 TO TOOL P/N 010-0098:  
CRIMP TOOL CENTER CONTACTS, 12 POINT. FOR USE WITH  
75 OHM BNC PINS AND MINI-WECC PIN CONTACTS

4. RECOMMENDED GAUGING OF INDENTERS IN FULLY  
CLOSED CONDITION: .026 MIN, .031 MAX DIA  
IAW TGS-15

(3) OPEN HANDLE SPAN 4.20

2. FINISH: HAND GRIP: GREEN & YELLOW  
FRAME ASSY: BLACK OXIDE COATED CRS (SUPPLIED BY CUSTOMER)

1. ALL DIM ARE IN INCHES

NOTES:

QTY	DESCRIPTION	PART NUMBER	ITEM
TOL UNLESS SPECIFIED XXX ± XXXX ± XXXXXX ANALYSIS	<b>TROMPETER ELECTRONICS, INC.</b>	CONVERSION KIT	
DWN DKC 11-7-94	MATERIAL	CODE IDENT	DRAWING NO.
CHK <i>[Signature]</i> 11-9-94		14949	010-0107
ENGR			REV A
APPR <i>[Signature]</i>	SCALE 2/1	DATE 11/9/94	SHEET 1 OF 2

NEXT ASSY