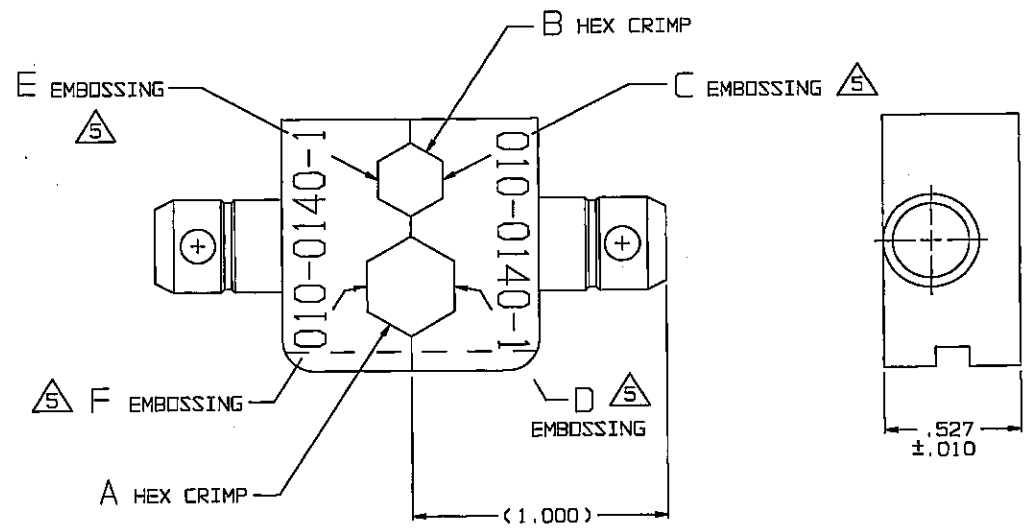


RED INDICATES ORIGINAL

DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR PROCUREMENT OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION.				REVISIONS		010-0140	SH 1
REV	EO	DESCRIPTION		DWN	APPROVED	DATE	
B	12521	REVISED: PER MARK-UPS SEE ECO		R L		8/13/98	

DASH NO.	CRIMP TYPE		C EMBOSS	D EMBOSS	E EMBOSS	F EMBOSS	CABLE GROUP ACCOMMODATED
	CLOSURE A ± .003	CLOSURE B ± .003					
-1			178	255	TEI	TEI	-001, -003, -004, -007, -008, -009, -010, -013 -013A, -014, -018, -019, -023, -025, -026, -027
-2	.255 HEX	.178 HEX			CSI	CSI	

INCH	MM
.005	0.13
.010	0.25
.178	4.52
.255	6.48
.527	13.39
1.000	25.40



DIE TO BE LASER ETCHED OR STAMPED PER TABLE, CHARACTERS IN REVERSE.

4. SEE TAI-160 FOR HEX CAVITY GAUGING INSTRUCTIONS.
3. CRIMP DIE SETS FOR USE WITH HAND CRIMP TOOL M22520/5-01.
2. FINISH: BLACK OXIDE.
1. ALL DIM ARE IN INCHES UNLESS OTHERWISE SPECIFIED AND ARE APPLICABLE TO BOTH DIE HALVES EXCEPT CRIMP DIMENSIONS WHICH ARE FOR DIE HALVES IN A MATED CONDITION.

QTY	DESCRIPTION		PART NUMBER	ITEM
TOL UNLESS SPECIFIED .XX ± .XXX ± .005 .XXXX ± ANGLES ±		TROMPETER ELECTRONICS, INC.		COS SPECIAL
DWN	R L	8/11/98	MATERIAL	CODE IDENT
CHK	WM	8-11-98	14949	010-0140
ENGR			DRAWING NO.	REV
APPR		SCALE 2/1	DATE 4-28-98	SHEET 1 OF 5