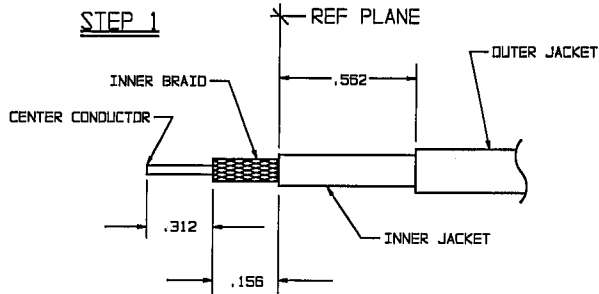
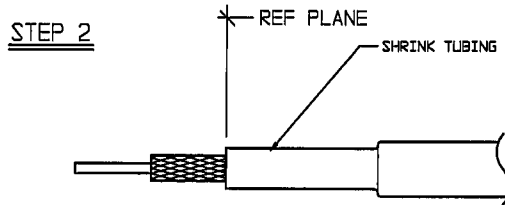


RED INDICATES ORIGINAL

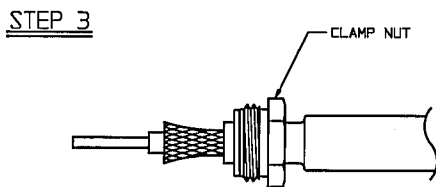
DWG SIZE C	DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS, INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR REPRODUCTION OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION.			REVISONS		105-1122	SH 2
	REV	ED	DESCRIPTION	OWN	APPROVED	DATE	



A. STRIP CABLE AS SHOWN

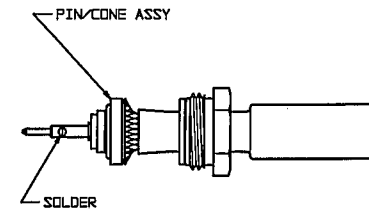


A. LOCATE SHRINK TUBING AT REF PLANE AND HEAT SHRINK IN PLACE



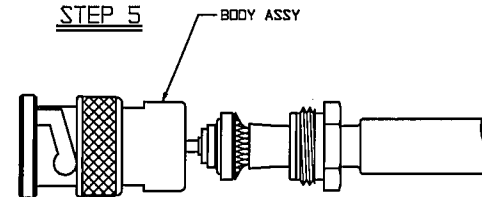
A. PLACE CLAMP NUT ONTO CABLE AND FLARE BRAID TO ALLOW FREE ENTRY OF CONE
B. LIGHTLY TIN CENTER CONDUCTOR

STEP 4



A. PUSH PIN/CONE ASSY UNDER BRAID UNTIL CABLE DIELECTRIC BOTTOMS AGAINST CONE DIELECTRIC
B. CABLE CENTER CONDUCTOR SHOULD BE VISIBLE IN PIN SOLDER HOLE
C. SOLDER CENTER CONDUCTOR TO PIN

STEP 5



A. BRING CLAMP NUT UP ONTO TAPERED PORTION OF CONE
B. ASSEMBLE BODY ASSY OVER PIN/CONE ASSY AND ENGAGE WITH CLAMP NUT
C. WRENCH TIGHTEN CLAMP NUT TO 30-40 IN LB TORQUE

QTY	DESCRIPTION	PART NUMBER	ITEM
TOL UNLESS SPECIFIED .XX ± .XXX ± .XXXX ± ANGLES ±	TROMPETER ELECTRONICS, INC.	PL/CJ20/40, BJ25/29/ 48/48-32 FDS (TRC-50-1)	
OWN	DKC 8-14-85	MATERIAL	CODE IDENT
CHK	BMM 6-20-85	14949	DRAWING NO.
ENGR			105-1122
APPR	6/21/85	SCALE	REV
NEXT ASSY		DATE 9-12-84	A
		SHEET 2	