

RED INDICATES ORIGINAL

STEP 1

DWG SIZE B DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR PROCUREMENT OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION.

REV		ED	DESCRIPTION	105-1899		SH 2
DWN	APPROVED	DATE				

FIG A

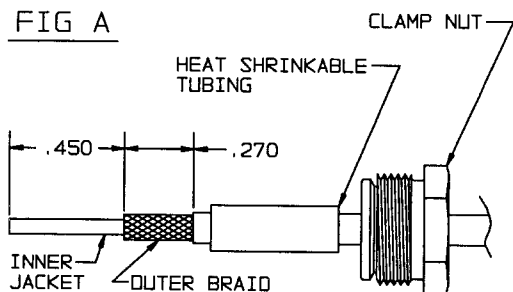
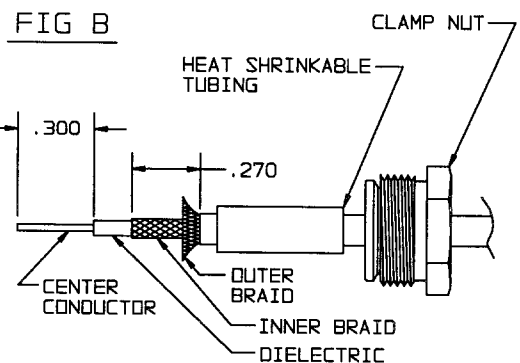
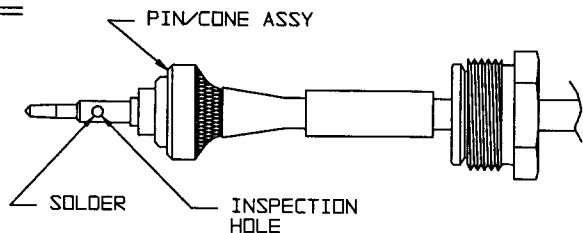


FIG B



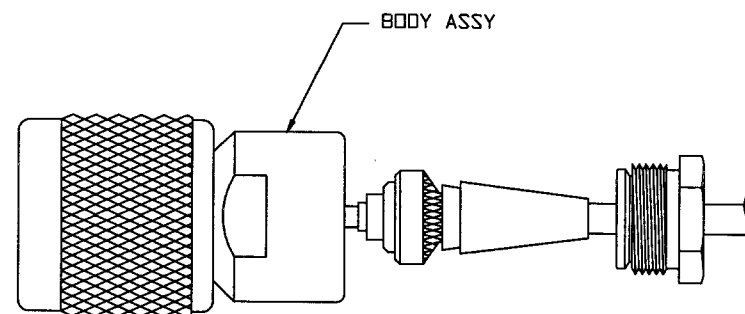
- PLACE HEAT SHRINKABLE SLEEVE AND CLAMP NUT AS SHOWN. (FIG A).
- REMOVE OUTER JACKET AND TRIM OUTER SHIELD BRAID AS SHOWN. (FIG A).
- FLARE SHIELD AS ILLUSTRATED AND REMOVE INNER JACKET AS FAR BACK AS POSSIBLE. PREPARE REMAINDER OF CABLE AS SHOWN. (FIG B).
- LIGHTLY TIN CENTER CONDUCTOR

STEP 2



- FLARE INNER BRAID TO ALLOW FREE ENTRY OF PIN/CONE ASSY
- PUSH PIN/CONE ASSY ONTO CABLE AND UNDER INNER BRAID UNTIL BOTTOMED AND CABLE CENTER CONDUCTOR IS VISIBLE IN CONTACT INSPECTION HOLE
- COMB OUTER BRAID FORWARD ONTO TAPERD PORTION OF CONE
- SOLDER PIN/CONE ASSY ONTO CABLE THROUGH INSPECTION HOLE

STEP 3



- CENTER SLEEVE ACROSS BRAID AND OUTER JACKET, SHRINK IN PLACE.
- ASSEMBLE BODY ASSY OVER ENTIRE ASSY AND ENGAGE WITH CLAMP NUT.
- WRENCH TIGHTEN TO 25-30 IN LB TORQUE.

QTY	DESCRIPTION		PART NUMBER	ITEM		
TOL UNLESS SPECIFIED	.XX ±		TROMPETER ELECTRONICS, INC.	20/40 SERIES-7530A5524 S.C.		
	.XXX ±					
	.XXXX ±					
	.XXXX ±					
DWN	CHK	6-15-99	MATERIAL	CODE IDENT	DRAWING NO.	REV
				14949	105-1899	C
ENGR	APPR	7-21-99	SCALE	DATE 12/20/88	SHEET	2

NEXT ASSY