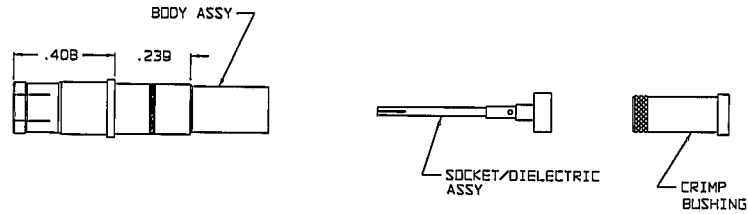
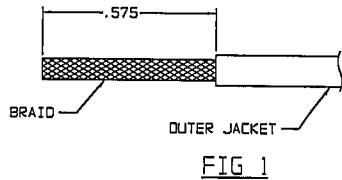


FEMALE

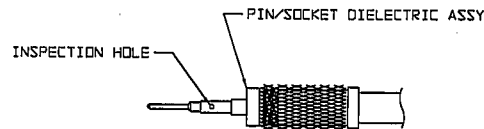


RED INDICATES ORIGINAL

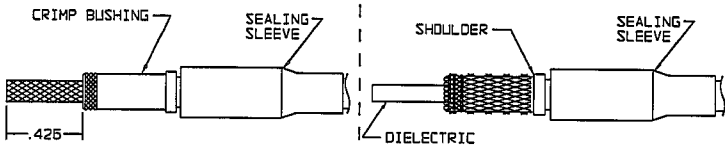
STEP 1



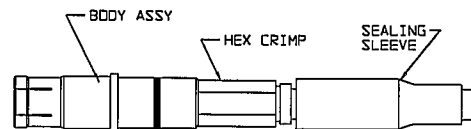
STEP 3



- A. INSTALL PIN/SOCKET DIELECTRIC ASSY OVER CABLE DIELECTRIC UNTIL BOTTOMED AND CABLE CENTER CONDUCTOR IS VISIBLE THROUGH INSPECTION HOLE.
- B. CRIMP IN PLACE (SEE TABLE FOR CRIMP TOOL AND ACCESSORIES).



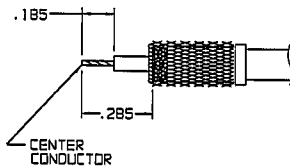
STEP 4



- A. INSTALL CRIMPED ASSEMBLY FULLY INTO BODY ASSEMBLY AND HOLD FIRMLY BOTTOMED UNTIL FULLY HEX CRIMPED (SEE TABLE FOR CRIMP TOOL AND ACCESSORIES).
- B. BRING UP SEALING SLEEVE OVER BODY AND SHRINK IN PLACE

MADE IN USA

STEP 2



- A. TRIM CABLE DIELECTRIC TO .285 DIM.
- B. REMOVE CABLE DIELECTRIC TO BARE CENTER CONDUCTOR TO REQUIRED DIM.

BASIC CRIMPING TOOL	CTR CONTACT POSITIONER	OUTER SHIELD (BODY) CRIMP DIE	SOURCE
CT3/1		1/1 CO3-10/CLOSURE A	1/1 TEI
M22520/2-01	2/2 K709		2/2 DANIELS
M22520/5-01		2/2 Y631/CLOSURE A	2/2 DANIELS

SIZE	CAGE CODE	DRAWING NO.	REV.
A	14949	105-2034	B
SCALE	DATE	SHEET	
NONE	2/15/00	3 OF 3	