

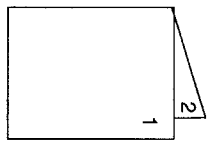
DISK# ADVTSG	DWG SIZE A	DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS, INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR PROCUREMENT OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION				REV	ECO	DESCRIPTION	DWN	APPROVED	DATE
		H	14480	REVISED INSTRUCTIONS SEE ECO	DC						

**RED INDICATES ORIGINAL**

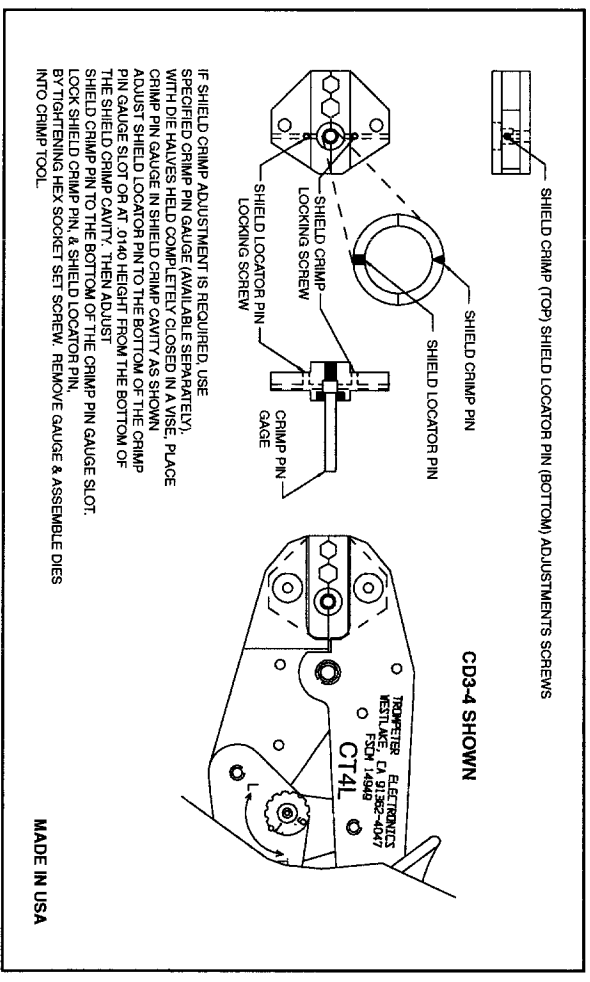
TROMPETER ASSY INSTRUCTION  
(TAI)-136 REV H  
**CD3-4, -7, -8 AND -9**  
**DIE SET**  
**GAGING INSTRUCTIONS**  
(SEE REVERSE)

TROMPETER ASSY INSTRUCTION  
(TAI)-136 REV H  
**CD3-4, -7, -8 AND -9**  
**DIE SET**  
**GAGING INSTRUCTIONS**

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- PRINTER INSTRUCTIONS:**
- PRINT TO SCALE
  - INSERT CARD, PRINT DOUBLE SIDED



IF SHIELD CRIMP ADJUSTMENT IS REQUIRED, USE SPECIFIED CRIMP PIN GAUGE (AVAILABLE SEPARATELY), WITH DIE HALVES HELD COMPLETELY CLOSED IN A VISE. PLACE CRIMP PIN GAUGE IN SHIELD CRIMP CAVITY AS SHOWN. ADJUST SHIELD LOCATOR PIN TO THE BOTTOM OF THE CRIMP PIN GAUGE SLOT OR AT .0140 HEIGHT FROM THE BOTTOM OF THE SHIELD CRIMP CAVITY. THEN ADJUST SHIELD CRIMP PIN TO THE BOTTOM OF THE CRIMP PIN GAUGE SLOT. LOCK SHIELD CRIMP PIN, & SHIELD LOCATOR PIN. BY TIGHTENING HEX SOCKET SET SCREW. REMOVE GAUGE & ASSEMBLE DIES INTO CRIMP TOOL.

QTY	DESCRIPTION	DESCRIPTION	ITEM
TOL UNLESS SPECIFIED XX ± XXX ± XXXX ± XXXXX ± ANGLES ±	<b>TROMPETER</b> ELECTRONICS, INC.	CD3-4, -7, -8, & -9 DIE SET GAGING INSTRUCTIONS	
DWN	DC	04/10/02	
CHK	RM	4/10/02	
ENGR	RM	4/10/02	
NEXT ASSY	APPR	RM	4/10/02
	SCALE 1/1	DATE:	SHEET OF