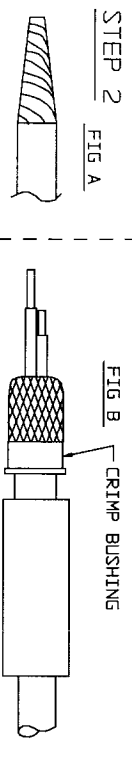
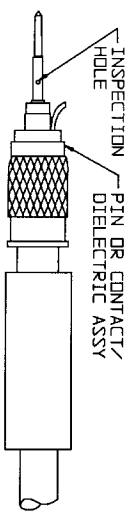


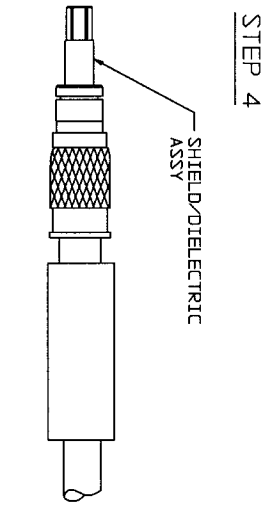
- A. REMOVE JACKET TO .560 DIM
- B. FOLD BRAID BACK OVER JACKET
- C. CUT CONDUCTORS AS SHOWN AND LIGHTLY TIN (OPTIONAL)
- D. PLACE SHRINKABLE STRAIN RELIEF ONTO CABLE



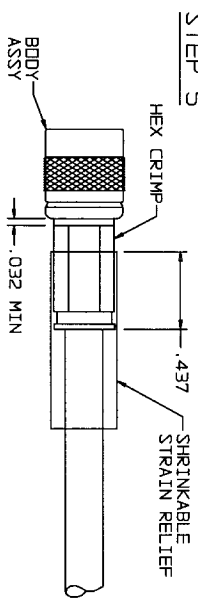
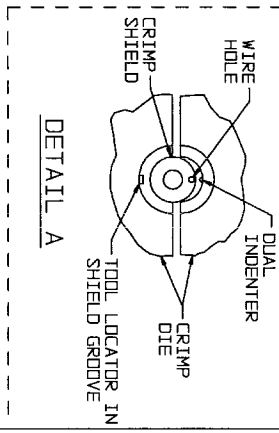
- A. BRING BRAID FORWARD OVER CONDUCTORS, TWIST BRAID AROUND CONDUCTORS (FIG A)
- B. PUSH CABLE THROUGH CRIMP BUSHING UNTIL JACKET BOTTOMS INSIDE CRIMP BUSHING
- C. FOLD BRAID BACK OVER CRIMP BUSHING (FIG B)



- A. BEND WHITE CONDUCTOR OUTWARD
- B. INSTALL PIN OR CONTACT/DIELECTRIC ASSY OVER BLUE CONDUCTOR AND SEAT AGAINST BRAID. WHITE CONDUCTOR THROUGH SIDE SLOT, BLUE CONDUCTOR SHOULD BE VISIBLE IN PIN OR CONTACT INSPECTION HOLE, CRIMP PIN OR CONTACT WITH MILITARY CRIMP TOOL M22520/2-01 SELECTION 4, TEI POSITIONER D10-0043 DR DANIELS K8185



- A. PLACE SHIELD/DIELECTRIC ASSY OVER CENTER PIN OR CONTACT, PUT WHITE CONDUCTOR INTO SMALL HOLE AT REAR OF SHIELD/DIELECTRIC ASSY AND BOTTOM AGAINST PIN OR CONTACT/DIELECTRIC ASSY
- B. CRIMP IN PLACE USING MILITARY CRIMP TOOL M22520/5-01, TEI DIE SET CDS-8, CLOSURE B (SEE DETAIL A)



- A. PUSH ENTIRE ASSEMBLY INTO BODY ASSEMBLY UNTIL BOTTOMED. HOLD ASSEMBLY FIRMLY BOTTOMED UNTIL FULLY HEX CRIMPED AS SHOWN USING MILITARY CRIMP TOOL M22520/5-01, TEI DIE SET CDS-8, CLOSURE A
- B. BRING UP SHRINKABLE STRAIN RELIEF TO (APPROX) DIM SHOWN AND SHRINK IN PLACE

MADE IN USA

ASSEMBLY INSTRUCTIONS
FULL CRIMP "150AC" SERIES
(SEE REVERSE)

ASSEMBLY INSTRUCTIONS
"150AC" SERIES
TO .242 DIA TWINAX
CABLE

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- APPLICATIONS**
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(818) 707-2020 FAX: (818) 706-1040
REG. CODE NO. 14949

TAI-144

REV: E

REV		ED	DESCRIPTION	DWN	APPROVED	DATE
E	13190		CHANGED NOTE B, STEP 3. ADDED SELECTION 4 GENERAL M22520/2-01 UPDATE; SEE ECD	DKC		1/6/00

QTY	DESCRIPTION	PART NUMBER	ITEM
1	TROMPETER ELECTRONICS, INC.	"150AC" SERIES TO .242 DIA TWINAX CABLE	REV E
1	TAI-144	TAI-144	REV E

APPROX

DATE 11/4/95

SCALE

SHEET